

Automated diameter and width measurement

Industries: Paper
Application type: Dimension measurement / Monitoring

Description

Dimetix Laser Distance Sensors are the ideal proven choice for roll diameter and width monitoring applications in paper and textile mills. The sensors have the range and accuracy to measure a variety of roll sizes, as production moves through the mill without adjustment and without contact. The lasers are maintenance-free and provide a reliable, repeatable, and cost-effective alternative to string potentiometers, transducers, ultrasonic sensors, and manual tape-measure readings.



Fig 1: Paper rolls

In the application shown here, a pair of Dimetix Laser Distance Sensors are mounted, opposing each other, to measure width. This measurement is referred to as "differential", because both distance measurements are added together to determine the roll width, based on a known separation distance. The Dimetix Laser Sensors,

mounted overhead, measure diameter, based on a known position and calibration offset. In this case, the rolls rest in a shallow-V roller assembly to maintain position.

Customer advantage

- Easy installation thanks to visible laser beam
- Easy configuration thanks to the free software
- Operation in the largest temperature range (-40°C to +60°C) possible
- Measuring ranges up to 100 m on natural surfaces
- Measuring ranges up to 500 m on reflective foil
- Interfaces: Analog, RS232, RS422/RS485, SSI, digital output/input, Industrial Ethernet
- Accuracy ± 1mm
- Repeatability ± 0.3 mm
- Measurements can be acquired by a PLC or PC
- Maintenance-free operation



Fig 2: Laser spot on paper roll



DIMETIX APPLICATION EXAMPLE

AE-0505

Dimetix Sensors – the solution for applications with high precision requirements

Thanks to the clearly arranged product portfolio the evaluation of a suitable Dimetix distance laser sensor is simple and uncomplicated.

Dimetix sensors offer numerous features, which are integrated in each and every device as standard, including, among others, various interfaces like SSI, RS-422/485, RS-232 and 2 digital outputs.

Optionally, the Industrial Ethernet interfaces PROFINET, EtherNET/IP and EtherCAT are also available. Furthermore, all devices are IP65-protected and impress with a weight of less than 500 grams!

Particularly noteworthy, however, is the accurate measurement of 1 millimeter over distances of up to 500 meters, even under the most extreme conditions. This is possible with the sensors of the types DPE, DEN and DEH.

No less interesting are sensors of types DAE, DAN and DBN. Preferably, they can be used for projects which do not require a range over 500 meters or are cost-sensitive.

	DPE-10-500	DPE-30-500	DEN-10-500	DEH-30-500
PARTNUMBER	500630	500636	500637	500638
SPECIFICATION				
Typical accuracy $\cong \pm 2\sigma$	± 1 mm	± 3 mm	± 1 mm	± 3 mm
Mensurierung range on natural surfaces	0.05...~100 m	0.05...~100 m	0.05...~100 m	0.05...~100 m
Measuring range on reflective foil	~0.5...500 m	~0.5...500 m	~0.5...500 m	~0.5...500 m
Max. measuring rate	250 Hz	250 Hz	50 Hz	50 Hz
Operating temperature	-40...+60°C	-40...+60°C	-10...+50°C	-10... +60°C

	DAE-10-050	DAN-10-150	DAN-30-150	DBN-50-050
PARTNUMBER	500633	500632	500634	500635
SPECIFICATION				
Typical accuracy $\cong \pm 2\sigma$	± 1 mm	± 1 mm	± 3 mm	± 5 mm
Mensurierung range on natural surfaces	0.05...~50 m	0.05...~100 m	0.05...~100 m	0.05...~50m
Measuring range on reflective foil	~40...50 m	~40...150 m	~40...150 m	
Max. measuring rate	50 Hz	50 Hz	50 Hz	10 Hz
Operating temperature	-40...+60°C	-10...+50°C	-10...+50°C	-10...+50°C

